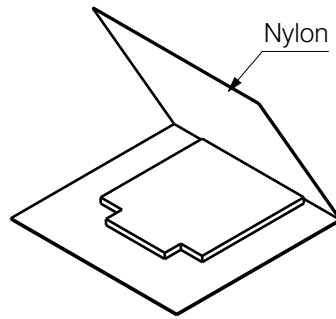
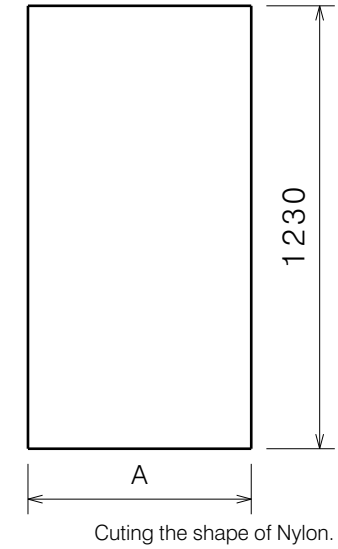
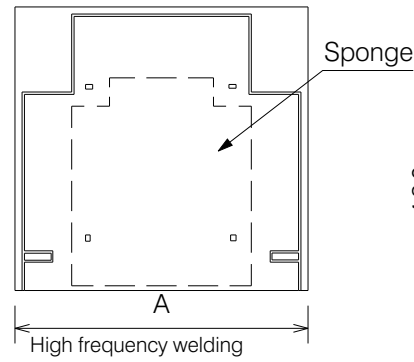


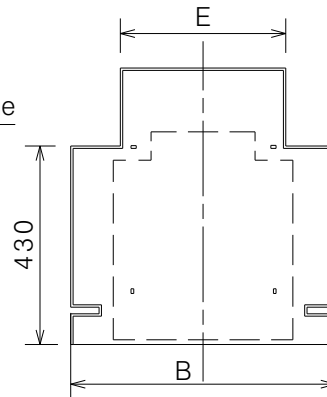
Paste Sponge and Canvas use 1999774/3993902.



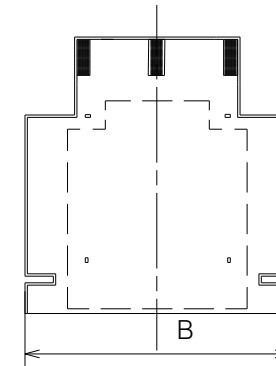
Fold nylon from middle and cover the sponge.



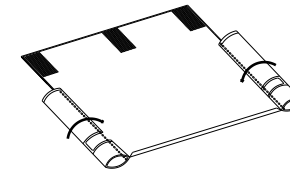
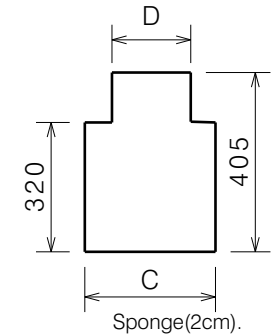
By matrix: C400257 38#
C400258 40#
C400259 42#
C400260 44#
C400261 46#
C400262 48#
C400263 50#
C400264 52#



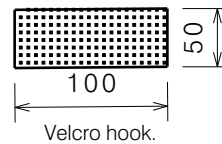
cut off the excess part along the weldline.
caution: Right angle corner cut smooth!



Stitching the velcro hook.



Turn over, then folding according the high frequency welding mark and stitching.



Type	38#	40#	42#	44#	46#	48#	50#	52#
A	620	640	660	680	700	720	740	760
B	582	602	622	642	662	682	702	722
C	380	400	420	440	460	480	500	520
D	260	290	300	320	340	360	380	400
E	335	355	375	395	415	435	455	470

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Plan No.

EC00444/C



2	Mohan Pradeep RS	Back profile Design Change, Dimension C,D,E, added.	18/12/2024	BN
1	JJQ	Description increase D100	30/06/2023	FZY
No.	Requested by	Change Description	Date	Init.

BACK D100/D200 BLACK NYLON			
Scale:	Drafted	Verified	Confirmed
Date	26-11-2018	18-12-2024	18-12-2024
Initials	BN	MP	TK

Type	Product Article	Name	Article	Number	Unit
38	3990504	Sponge	3990509	1	ST
		Nylon	1008943	0.57	M
		Canvas	1998716	0.24	LM
		Velcro hook	1009791	0.3	M
40	3990505	Sponge	3990510	1	ST
		Nylon	1008943	0.59	M
		Canvas	1998716	0.255	LM
		Velcro hook	1009791	0.3	M
42	3990552	Sponge	1905844	1	ST
		Nylon	1008943	6	M
		Canvas	1998716	0.26	LM
		Velcro hook	1009791	0.3	M
44	3990553	Sponge	1905845	1	ST
		Nylon	1008943	0.61	M
		Canvas	1998716	0.27	LM
		Velcro hook	1009791	0.3	M
46	3990554	Sponge	1905846	1	ST
		Nylon	1008943	0.62	M
		Canvas	1998716	0.28	LM
		Velcro hook	1009791	0.3	M
48	3990555	Sponge	1905847	1	ST
		Nylon	1008943	0.64	M
		Canvas	1998716	0.28	LM
		Velcro hook	1009791	0.3	M
50	3990556	Sponge	1905848	1	ST
		Nylon	1008943	0.66	M
		Canvas	1998716	0.28	LM
		Velcro hook	1009791	0.3	M
52	3990506	Sponge	3990499	1	ST
		Nylon	1008943	0.7	M
		Canvas	1998716	0.32	LM
		Velcro hook	1009791	0.3	M

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2	Mohan Pradeep RS	Back profile Design Change, Dimension C,D,E, added.	18/12/2024	BN	BACK D100/D200 BLACK NYLON				Plan No.
1	JJQ	Description increase D100	30/06/2023	FZY	Scale:	Drafted	Verified	Confirmed	EC00444/A.1
No.	Requested by	Change Description	Date	Init.	Date	26-11-2018	18-12-2024	18-12-2024	
					Initials	BN	MP	TK	